



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-567-141
Job Sheet 175690



003206

Part No: D350-567-141

Job Qty: 1 ea

Part Name: Floor Window Close Out

MAY 15 2018



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 5/4/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV F IPP REV:A 11.11.09 new issue DD verf:JLM IPP REV:B 12.01.23 AS PER ECN12-511 DD
VERF:EC IPP REV:C 12.03.05 AS PER ECN12-537 DD VERF:EC IPP REV:D 13.04.01 AS PER DSI9590
REV:E DD VERF:JLM IPP REV :E AS PER DSI9590 REV F JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
90	Start up Operation	1 Ea	5/4/18	5/4/18	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	1 pcs	5/4/18	5/4/18	0.00	0.00	Packaging1-3		
120	QC	1 pcs	5/4/18	5/4/18	0.00	0.00	QC4		
125	DC	1 pcs	5/4/18	5/4/18	0.00	0.00	DC		
130	Packaging	1 pcs	5/4/18	5/4/18	0.00	0.00	Packaging3-1		
140	QC21-FG	1 Ea	5/4/18	5/4/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP D350-567-141 CHG004
Descriptions: 130 - Identify and pack for shipping as per PPP D350-567-141 Location:FG033

DAS
21

MAY 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-3A	Bolt	7 Ea (7 ea)	90-Start up Operation	5058129
AN525-10R6	Screw	2 Ea (2 ea)	90-Start up Operation	#M137307
AN525-832R7	Screw	2 Ea (2 ea)	90-Start up Operation	5007896
D3802-1-024"	Window Seal (\$ Per Foot)	2 Ea (2 ea)	90-Start up Operation	5015457 X1 5034081
D4434-041	Fwd Bracket Assembly	1 Ea (1 ea)	90-Start up Operation	5074337
D4434-047	Cover Assembly	1 Ea (1 ea)	90-Start up Operation	50405160
D4435-045	T/R Bellcrank Cover Assembly	1 Ea (1 ea)	90-Start up Operation	5074017
D4435-9	Bracket	2 Ea (2 ea)	90-Start up Operation	5068102
D4436-041	Aft Bracket Assembly	1 Ea (1 ea)	90-Start up Operation	5074410
D4441-1 0.25"	Rubber Seal	2 Ea (2 ea)	90-Start up Operation	5015347
MS21042L06	Nut	7 Ea (7 ea)	90-Start up Operation	5049834
MS21042L08	Nut	2 Ea (2 ea)	90-Start up Operation	5044234
MS21042L3	Nut	5 Ea (5 ea)	90-Start up Operation	5054107
MS21059L3	Nut Plate	2 Ea (2 ea)	90-Start up Operation	5025740
MS35206-229	Screw	7 Ea (7 ea)	90-Start up Operation	5067207
NAS1149F0332P	Washer	12 Ea (12 ea)	90-Start up Operation	5068663
NAS1149FN616P	Washer	14 Ea (14 ea)	90-Start up Operation	5064085
NAS1149FN816P	Washer	2 Ea (2 ea)	90-Start up Operation	5117316-25



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Container No: S074602



Part: D350-567-141

Job No: 175690

Serial No/Batch: S074602

Revision:

Inspector:

Date: 05/25/18

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-3A	7	796	0
	AN525-10R6	2	264	0
	AN525-832R7	2	70	0
	D3802-1	2	71	0
	D4434-041	1	1	0
	D4434-047	1	3	0
	D4435-045	1	3	0
	D4435-9	2	10	0
	D4436-041	1	3	0
	D4441-1	2	145	0
	MS21042L06	7	370	0
	MS21042L08	2	2,822	0
	MS21042L3	5	2,542	0
	MS21059L3	2	123	0
	MS35206-229	7	60	0
	NAS1149F0332P	12	3,169	0
	NAS1149FN616P	14	107	0
	NAS1149FN816P	2	252	0

Part Specifications

Specifications could not be found.

Plex 4/10/18 10:04 AM Dart.Gagnon.Michelle



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003206	S071374	AN3-3A	Bolt	S058129	ST350	7
003206	S071375	AN525-10R6	Screw	fm137307	ST329	2
003206	S071376	AN525-832R7	Screw	s067896	ST328	2
003206	S015457	D3802-1	Window Seal (\$ Per Foot)	S015386	ST416	1
003206	S071380	D3802-1	Window Seal (\$ Per Foot)	s034081	ST416	1
003206	S074599	D4434-041	Fwd Bracket Assembly	s074337	ST623	1
003206	S071387	D4434-047	Cover Assembly	s065160	ST619	1
003206	S074600	D4435-045	T/R Bellcrank Cover Assembly	s074017	ST620	1
003206	S073951	D4435-9	Bracket	s068102	ST091	2
003206	S074601	D4436-041	Aft Bracket Assembly	s074410	ST618	1
003206	S071395	D4441-1	Rubber Seal	f151347	ST422	2
003206	S071361	MS21042L06	Nut	S049834	ST303	7
003206	S071360	MS21042L08	Nut	S044234	ST303	2
003206	S071332	MS21042L3	Nut	S054107	ST303	5
003206	S071327	MS21059L3	Nut Plate	S025740	ST301	2
003206	S071326	MS35206-229	Screw	s067268	ST271	7
003206	S071325	NAS1149F0332P	Washer	S068663	ST262	12
003206	S071323	NAS1149FN616P	Washer	S064085	ST263	14
003206	S071324	NAS1149FN816P	Washer	F117316-25	ST263	2

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 5/25/18 11:42 AM dart.quirion.sonia

2.0 Parts List

Qty -141	Qty -143	Qty -145	Part Number	Description
X			D350-567-141	FLOOR WINDOW CLOSE-OUT KIT (REGULAR SEATS)
	X		D350-567-143	FLOOR WINDOW CLOSE-OUT KIT (ENERGY ATTENUATING SEATS)
		X	D350-567-145	FLOOR WINDOW CLOSE-OUT KIT (AS 350 B3e)
1	1	1	D3802-1-024	SEAL (24")
1	1		D4434-041	FWD BRACKET ASSEMBLY
1	1		D4434-047	COVER ASSEMBLY
1			D4435-045	T/R BELL CRANK COVER ASSEMBLY
2	2	2	D4435-9	BRACKET
1	1	1	D4436-041	AFT BRACKET ASSEMBLY
1	1	1	D4441-1-240	RUBBER SEAL (24")
		1	D4730-020-030	VELCRO STRIP
	1	1	D4971-041	T/R BELL CRANK COVER ASSEMBLY
		1	D5076-041	FWD BRACKET ASSEMBLY
7	5	5	AN3-3A	BOLT
2	2	2	AN525-10R6	SCREW
2	2	2	AN525-832R7	SCREW
		1	CB 200	3.5g ACRYLIC ADHESIVE
7	7	7	MS21042L06	NUT (OR MS21042-06)
2	2	2	MS21042L08	NUT (OR MS21042-08)
5	5	5	MS21042L3	NUT (OR MS21042-3)
2	2	2	MS21059L3	NUTPLATE
7	7	7	MS35206-229	SCREW
12	10	10	NAS1149F0332P	WASHER (AN960-10L)
14	14	14	NAS1149FN616P	WASHER (OR AN960-6L)
2	2	2	NAS1149FN816P	WASHER (OR AN960-8L)

3.0 Weight and Balance

The following is the net weight increase associated with the D350-567-141/-143/-145 Kits.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-567-141/-143/-145	3.9 lb	17.9 in	69.8 in-lb	65.5 in	255.5 in-lb
Floor Window Close-out Kit	1.77 kg	0.45 m	0.80 m-kG	1.66 m	2.94 m-kG

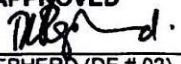
4.0 Installation Procedure

Notes:

- Figure 2 shows the general arrangement and installation of the D350-567-141/-143/-145 Close-out Kits. The procedure that follows outlines the step-by-step procedures for installing the kit with reference photos from the initial installation.
- In conjunction with this modification, it is acceptable to remove the interior floor windows as applicable. Note that the structural reinforcement around the window opening is still required.
 D350-567-115 - OK to remove D3295-041
 D350-567-031 - OK to remove D3212-1
 D350-567-011 - OK to remove D2214
 D350-567-021 - OK to remove D2951
- It is acceptable to drill/trim the D350-567-141/-143/-145 Close-out Kits as required to improve fit.

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 15.01.12
CERT. NO.: SH92-18
ISSUE NO.: 6

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	AJS	
CHECKED		DRAWING NO. REV. F
MFG. APPR.	N/A	DSI 9590 SHEET 2 OF 19
APPROVED		TITLE SCALE
DE APPR.		FLOOR WINDOW CLOSE-OUT KIT NTS
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